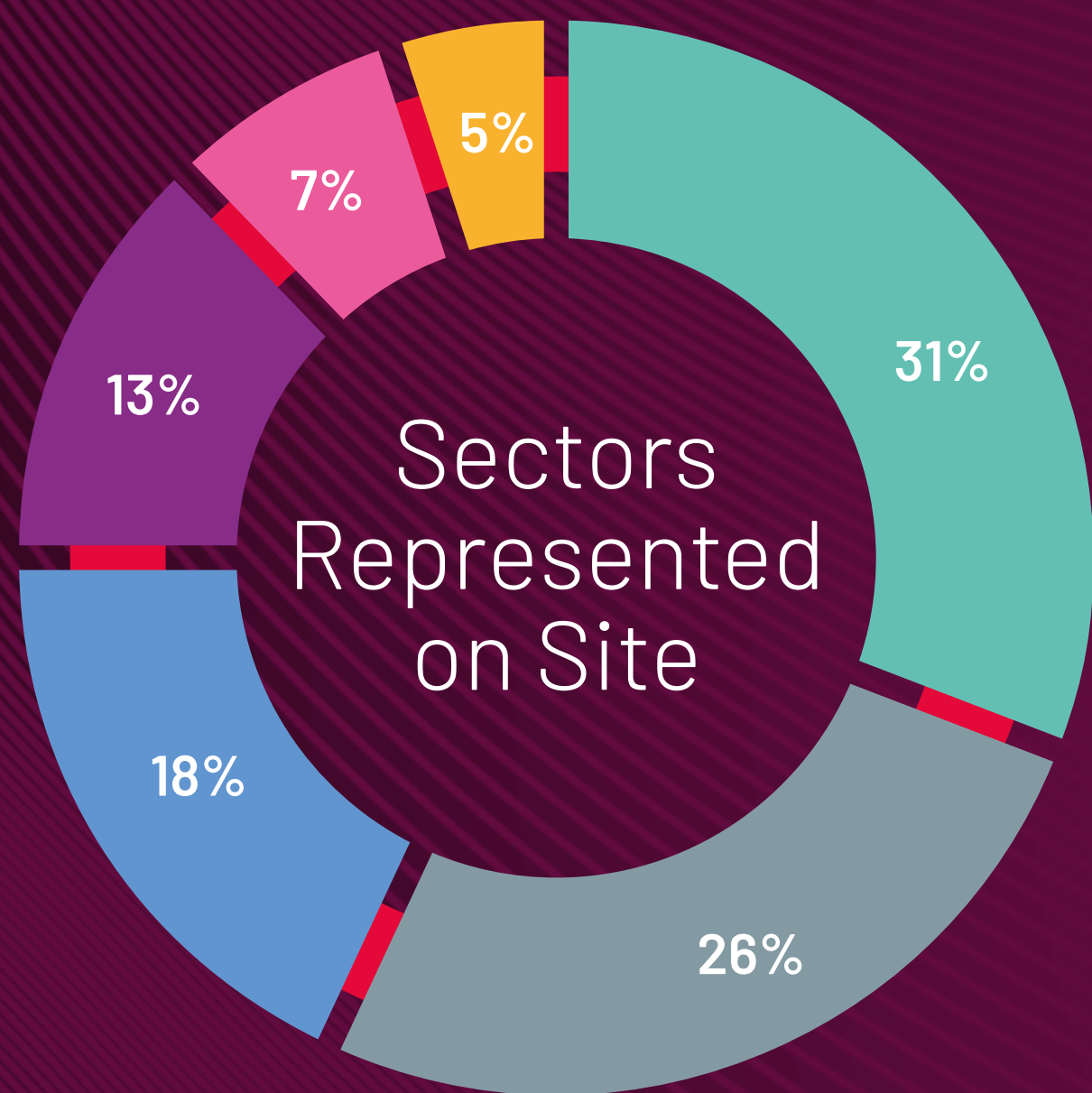


# Audience Profile



- Local Government
- Central Government
- NHS/Emergency Services
- Education
- Housing
- Other

## Sample Job Titles in Attendance:

- Chief Executive
- Contract Manager
- Director of Procurement
- Framework Director
- Head of Department
- Head of Procurement
- Procurement Manager
- Senior Category Manager
- Senior Procurement Officer
- Strategic Procurement Manager
- Supply Chain Manager

## Organisations Attending:

- Caerphilly County Borough Council
- Cardiff Council
- Cardiff University
- Crown Commercial Service
- Digital Health and Care Wales
- Natural Resources Wales
- Newport City Council
- NHS Procurement Services
- South Wales Police
- South Wales Fire and Rescue Service
- Transport for Wales
- University of South Wales
- Welsh Government

**RECRUITMENT** CLEANING SERVICES  
**TELECOMS** **I.T.** **CYBER SECURITY**  
**INDUSTRY SECTORS PARTICIPATING**  
**WASTE MANAGEMENT** **OFFICE SOLUTIONS**  
**TRAINING & CONSULTANCY** **EV CHARGING**  
**BUILDING & FACILITIES MANAGEMENT**  
**LOGISTICS** FINANCIAL & LEGAL SERVICES

**1000+**  
Attendees

**70+**  
Exhibitors

**76%**  
of Attendees  
were senior level  
or above

**169**  
Unique Buying  
Organisations